High performance concrete screws in galvanized steel, certified for installation in the C2 seismic zone and as a shear connector for the reinforcement of concrete and latero-cement floors and structures.









Shear connector for floor reinforcement

galvanized steel

Approved for:

C20/25 to C50/60 concrete,

Non-cracked concrete C20/25 to

Also suitable for:

Concrete C12/15
Brickwork

Aerated concrete, autoclaved Natural stone with compact structure

ETA-20/0321 EAD 332347-00-0601

For cracked concret

Connector for strengthening of existing concrete structures by concrete overlay

ADVANTAGES

Up to three screw depths certified for maximum flexibility in the load and thickness of the object to be fixed.

The special saw tooth geometry allows you to quickly thread the concrete.

Anchorage does not cause stress in the support material (operation of the undercut), ensuring the minimum possible wheelbases and distances from the edge.

ETA certification allows cracked concrete applications not fissured and by categories of seismic performance C1 and C2.

ETA certification allows the adjustment of the application 2 times,

loosening the screw for concrete (max 20 mm) to insert a thickness (max 10 mm) and/or align the base plate.

German type approval allows reuse of the screw for anchorages

temporary (e.g. buildings with

formwork) through the cylinder fup control.

ETA certification allows use of the US version with hexagonal head as a shear connector for reinforcement

APPLICATIONS

Reinforcement of concrete floors and structures

or latero-cement (US version only)

- Steel construction
- Shelving

Shock protection barriers

- Base plates
- Metal profiles
- Facades
- Scale
- Railing
- Erase
- Balustrade
- Dividing elements
- · Protective elements
- Temporary anchorage of construction equipment
- · Props for formwork

OPERATION

ULTRACUT FBS II is suitable for through installation.

When the installation is ceiling or floor is not required any hole cleaning. For holes in the floor the installer must make a hole more 3 times the diameter.

For optimal installation is recommended the use of a suitable pulse screwdriver with inserts hexagonal or torx suitable for the application

tangential impulses.

The screw is installed correctly when the head of the screw rests on the object to be fixed (visual adjustment).

Reuse for temporary fasteners is allowed only if the screw for concrete does not pass through the FUP control cylinder.

For applications in the Seismic performance C2 fill the annular space between the stem of the screw

FBS II US and the hole of the object to be fixed

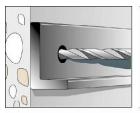
con le resine FIS V, FIS EM Plus, FIS EB or FIS SB, using the FFD Seismic Kit. For FBS II US screw applications such

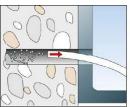
Shear connector is recommended

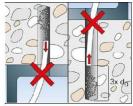
August 5, 2021 - This version cancels and replaces the previous ones. **fischer** 1

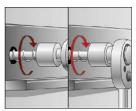


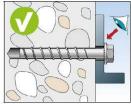
INSTALLATION





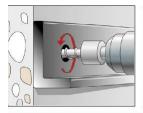


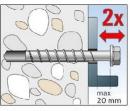


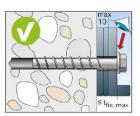


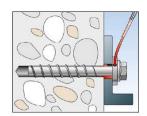
ADJUSTMENT OF THE OBJECT TO BE FIXED

CATEGORY OF SEISMIC PERFORMANCE C2 WITH









ULTRACUT FBS II US



ULTRACUT FBS II US- hexagonal head with integrated washer

FBS II 12x210 150/135/110 US

558225 1)

-

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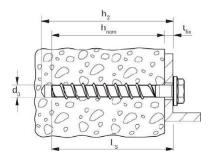
			2 fischer 🗪
	steel	Certification	
		8	
	galvanized		
	Art. No, no.	ETA	
Product	gvz		
FBS II 8x55 5/- US TX	536851		
FBS II 8x70 20/5 US TX	536852		
FBS II 8x80 30/15 US TX	536853	•	
FBS II 8x90 40/25 US TX	536854 1)	-	
FBS II 8x100 50/35 US TX	536855 1)	-	
FBS II 8x110 60/45 US TX	536856 1)	-	
FBS II 8x130 80/65 US TX	536857 1)	•	
FBS II 8x150 100/85 US TX	558219 1)	-	
FBS II 8x170 120/105 US TX	558220 1)		
FBS II 8x190 140/125 US TX	558221 1)	•	
FBS II 10x60 5/-/- US	536858	•	
FBS II 10x70 15/5/- US	536859		
FBS II 10x80 25/15/- US	536860	-	
FBS II 10x90 35/25/5 US	536861	-	
FBS II 10x100 45/35/15 US	536862 1)	-	
FBS II 10x120 65/55/35 US	536863 1)	-	
FBS II 10x140 85/75/55 US	536864 1)		
FBS II 10x160 105/95/75 US	536865 1)	•	
FBS II 10x200 145/135/115 US	536866 1)		
FBS II 10x230 175/165/145 US	536867 1)	-	
FBS II 10x260 205/195/175 US	536868 1)		
FBS II 10x280 225/215/195 US	558222 1)	-	
FBS II 12x70 10/-/- US	536869	-	
FBS II 12x85 25/10/- US	536870	•	
FBS II 12x110 50/35/10 US	536871 1)	-	
FBS II 12x130 70/55/30 US	536872 1)		
FBS II 12x150 90/75/50 US	536873 1)		
FBS II 12x170 110/95/70 US	558223 1)		
FBS II 12x190 130/115/90 US	558224 1)		

i-	Diamete r	Prof. foro	est. vite	Depth	Depth	Depth	Key of	Packag ng
cleari ng	foro	min-in	x	Advice. with	Advice. with	Advice. with	tighteni ng/	
seism ic		stable	Lung. vite	thickne ss	thickne ss	thickne ss	Footprin t	
		passer by		fixable	fixable	fixable		
			and X	hnom1/	hnom2/	hnom3/		
[*]	d() [mm]	h2 [mm]	Ls [mm]		[mm]	[mm]		[pz]
			10x5	,			T40/	11-1
-	8	65	5 10x7	50/5	-/-	-/-	SW13 T40/	50
C1	8	80	0	50/20	-/-	65/5	SW13	50
C2	8	90	10x8 0	50/30	-/-	65/15	T40/ SW13	50
C2	8	100	10x9 0	50/40	-/-	65/25	T40/ SW13	50
C2	8	110	10x1 00	50/50	_/_	65/35	T40/ SW13	50
			10x1		_,_		T40/	
C2	8	120	10 10x1	50/60	_/_	65/45	SW13 T40/	50
C2	8	140	30 10x1	50/80 50/10	-/-	65/65	SW13 T40/	50
C2	8	160	50 10x1	0 50/12	-/-	65/85 65/10	SW13 T40/	50
C2	8	180	70	0	-/-	5	SW13	50
C2	8	200	10x1 90	50/14 0	_/_	65/12 5	T40/ SW13	20
	10	70	12x6 0	55/5	_/_	_/_	SW 15	50
	10	80	12x7 0	55/15	65/5	,	SW 15	50
_			12x8					
-	10	90	0 12x9	55/25	65/15	-/-	SW 15	50
C1	10	100	0 12x1	55/35	65/25	85/5	SW 15	50
C2	10	110	00 12x1	55/45	65/35	85/15	SW 15	50
C2	10	130	20 12x1	55/65	65/55	85/35	SW 15	50
C2	10	150	40 12x1		65/75	85/55	SW 15	50
C2	10	170	60	5	65/95	85/75	SW 15	50
C2	10	210	12x2 00	55/14 5	5	85/11 5	SW 15	20
C2	10	240	12x2 30	55/17 5	65/16 5	85/14 5	SW 15	20
C2	10	270	12x2 60	55/20 5	65/19 5	85/17 5	SW 15	20
C2	10	290	12x2 80	55/22 5	65/21 5	85/19 5	SW 15	20
_	12	80	14x7 0	60/10	-/-	_/_	SW 17	20
_	12	95	14x8 5	60/25	75/10	_/_	SW 17	20
C1	12	120	14x1 10	60/50	75/35	100/1	SW 17	20
C2	12	140	14x1 30	60/70	75/55	100/3	SW 17	20
C2	12	160	14x1 50	60/90	75/75	100/5 0	SW 17	20
C2	12	180	14x1 70	60/11 0	75/95	100/7 0	SW 17	20
C2	12	200	14x1 90	60/13 0	5	100/9	SW 17	20
C2	12	220	14x2 10	60/15 0	75/13 5	100/1 10	SW 17	20

ULTRACUT FBS II US



ULTRACUT FBS II US- hexagonal head with integrated washer



	steel galvanized	Cartification	Certifi- clearing seismic	Diameter foro	Prof. foro min-in stable	est. vite x Lung. vite	Advice. with thickness	Depth Advice. with thickness	Depth Advice. with thickness	Key of tightening/ Footprint	Packaging
				d()	passerby h2	and X LS	fixable hnom1/ffix	fixable hnom2/fix	fixable hnom3/tfix		
	Art. No, no.	ETA	[*]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		[pz]
Product	gvz			,		[.				1 11-1
FBS II 14x75 10/-/- US	536874	•	_	14	90	16x75	65/10	_/_	-/-	SW 21	20
FBS II 14x95 30/10/- US	536875	-	_	14	110	16x95	65/30	85/10	-/-	SW 21	20
FBS II 14x100 35/15/- US	536876	•	_	14	115	16x100	65/35	85/15	-/-	SW 21	20
FBS II 14x125 60/40/10 US	536877 1)		C1	14	140	16x125	65/60	85/40	115/110	SW 21	10
FBS II 14x150 85/65/35 US	536878 1)		C2	14	165	16x150	65/85	85/65	115/35	SW 21	10
FBS II 14x180 115/95/65 US	558226 1)		C2	14	190	16x180	65/115	85/95	115/65	SW 21	10
FBS II 14x210 145/125/95 US	558227 1)	•	C2	14	220	16x210	65/145	85/125	115/95	SW 21	10
FBS II 14x240 175/155/125 US	 558228 1)	-	C2	14	250	16x240	65/175	85/155	115/125	SW 21	10

^{*} FBS II screws have C1 seismic performance if the insertion depth provided by ETA-15/0352 is respected (65 mm for FBS II 8, 85 mm for FBS II 10, 100 mm for FBS II 12, 115 mm for FBS II 14). By adding the washer FFD the screws pass to seismic performance category C2. I this case the thickness of the washer FFD must be considered in the calculation of the thickness

fixable in order to respect the expected insertion depth. 1) CE certified screw as shear connector for the reinforcement of concrete and latero-cement floors and structures.

FBS US ULTRACUT CONNECTORS TOOL



SC-ST- For installation of ULTRACUT screws FBS II US as shear connectors for slabs concrete-concrete workers

		Tool holder	Height setting connector	Suitable for	Packaging
Product	Art. No		[mm]		[pz]
Setting tool SC-ST 8	557872	Square 1/2"	40	FBS II US 8	1
Setting tool SC-ST 10	557874	Square 1/2"	40	FBS II US 10	1

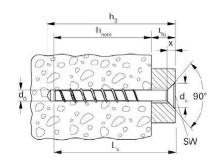
For SC-ST instruments diameter 12 and 14 mm, please contact the fischer technical office.

ULTRACUT FBS II SK



ULTRACUT FBS II SK- countersunk head

	Х	d _c
	[mm]	[mm]
ULTRACUT FBS II 8	6	20
ULTRACUT FBS II 10	7	23

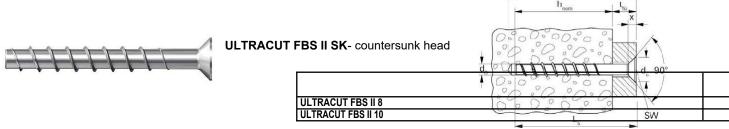


	galvanized	Ë		-	-	est.		-	_	-	-
		ertificati	Certifi- clearin	Diameter	Prof. foro	vite	Depth Advice.	Depth Advice.	Depth Advice.	Key of	Packaging
	Art. No,	Ö	g	foro	min-in	x	with	with	with	tightening/	
	no.	ET A	seismic		stable	Lung. vite	thickness	thickness	thickness	Footprint	
Product	gvz				passerby	and X	fixable	fixable	fixable		
FBS II 8x60 10/- SK	536880			d0	h2	Ls	hnom1/tfix	hnom2/ffix	hnom3/tfix		
FBS II 8x80 30/15 SK	536881	•	[*]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		[pz]
FBS II 8x90 40/25 SK	536882	•		, ,	, ,,	, ,		, ,			i 11-1
FBS II 8x100 50/35 SK	558229	•	_	8	70	10x60	50/10	_/_	_/_	TX40	50
FBS II 8x110 60/45 SK	558230		C1	8	90	10x80	50/30	_/_	65/15	TX40	50
FBS II 8x120 70/55 SK	558231	•	C1	8	100	10x90	50/40	_/_	65/25	TX40	50
FBS II 8x140 90/75 SK	558232	•	C1	8	110	10x100	50/50	_/_	65/35	TX40	50

		12	10x	50/6		65/4				
1	8	0	110	0	_/_	5	TX40	50		
		13	10x	50/7		65/5				
ı	8	0	120	0	_/_	5	TX40	50		
		15	10x	50/9		65/7				
1	8	0	140	0	_/_	5	TX40	50		
		8	8 0 13 8 0 15	8 0 110 13 10x 8 0 120 15 10x	8 0 110 0 13 10x 50/7 8 0 120 0 15 10x 50/9	8 0 110 0 —/— 13 10x 50/7 8 0 120 0 —/— 15 10x 50/9	8 0 110 0 —/— 5 13 10x 50/7 65/5 8 0 120 0 —/— 5 15 10x 50/9 65/7	8 0 110 0 — 5 TX40 13 10x 50/7 65/5 8 0 120 0 — 5 TX40 15 10x 50/9 65/7	8 0 110 0 —— 5 TX40 50 13 10x 50/7 65/5 8 0 120 0 —— 5 TX40 50 15 10x 50/9 65/7	8 0 110 0 —/— 5 TX40 50 13 10x 50/7 65/5 8 0 120 0 —/— 5 TX40 50 15 10x 50/9 65/7



ULTRACUT FBS II SK



								-			
	steel galvanize d	Sertification	Certifi- clearing	Diameter foro	Prof. foro min-in	est. vite x	Depth Advice. with	Depth Advice. with	Depth Advice. with	Key of tightening/	Packaging
		Serti	seismic		stable	Lung. vite	thickness	thickness	thickness	Footprint	
	Art. No.	ET			passerby		fixable	fixable	fixable		
	no.	Α	1-	q0	h2	and X LS	hnom1/ ^{tfix}	hnom2/thx	hnom3/tfix		
Product	gvz		[*]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		[pz]
FBS II 8x160 110/95 SK	558233	•				_					_
FBS II 8x180 130/115 SK	558234	•	C1	8	170	10x160	50/110	-/-	65/95	TX40	50
FBS II 8x200 150/135 SK	558235	•	C1	8	190	10x180	50/130	-/-	65/115	TX40	20
FBS II 10x65 10/-/- SK	536884	•	C1	8	210	10x200	50/150	-/-	65/135	TX40	20
FBS II 10x80 25/15/- SK	536885	•	_	10	75	12x65	55/10	-/-	_/_	TX50	50
FBS II 10x95 40/30/10 SK	536886	•	_	10	90	12x80	55/25	65/15	_/_	TX50	50
FBS II 10x100 45/35/15 SK	536887	•	C1	10	105	12x95	55/40	65/30	85/10	TX50	50
FBS II 10x120 65/55/35 SK	536888		C1	10	110	12x100		65/35	85/15	TX50	50
FBS II 10x140 85/75/55 SK	558236	•	C1	10	130	12x120		65/55	85/35	TX50	50
FBS II 10x160 105/95/75 SK	558237		C1	10	150	12x140		65/75	85/55	TX50	50
FBS II 10x180 125/115/95 SK	558238	•	C1	10	170	12x140		65/95	85/75	TX50	50
			C1	10	190		55/125	65/115	85/95	TX50	20

^{*}FBS II SK screws have C1 seismic performance if the insertion depth provided by ETA-15/0352 is respected (65 mm for FBS II 8, 85 mm for FBS II 10).

CONTROL ACCESSORIES



FUP control cylinder

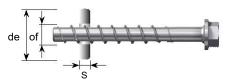
		Inner diameter	Suitable for	Packaging
Product	Art. No	[mm]		[pz]
FUP 8 Control Cylinder		[]		11-2
Contact Now	537200	9,9	FBS II 8	1
FUP 10 Control Cylinder				
Contact Now	537201	12,0	FBS II 10	1
Control cylinder FUP 12	537202	13,9	FBS II 12	1
Control cylinder FUP 14	537203	15,6	FBS II 14	1

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ACCESSORIES







	Steel galvani	Inner diameter	MID-EXTERIOR	Thickness	Suitable for	Packaging
	zed	of	de	S		
Product	Art. No	[mm]	[mm]	[mm]		[pz]
FFD 26 x 12 x 6	538458	12	26	6	FBS II 8	4
FFD 30 x 14 x 6	538459	14	30	6	FBS II 10, FBS II 12	4
FFD 38 x 19 x 7	538460	19	38	7	FBS II 14	4

The FFD filling washer is used to fill the annular space between anchor plate and fixing system.

Without the filling of the annular space guaranteed by the FFD filling washer, the ULTRACUT FBS II US concrete screw has C1 seismic performance.

FFD must be used with the ULTRACUT FBS II US concrete screw when C2 seismic performance is required.

The FFD washer must be positioned between the plate and the washer supplied with the ULTRACUT FBS II US. The countersunk side of the FFD washer faces the anchor plate.

After tightening the fixation, inject the resin through the hole using the cannula included in the package.

Chemical injected anchors FIS V, FIS EB, FIS SB or FIS EM Plus can be used for filling.

The thickness of the washer FFD must be added to the thickness of the plate to be fixed in the calculation of the actual depth of insertion of the screw into the concrete. For the seismic performance category C2, respect the minimum insertion depth as per ETA-15/0352 (65 mm for FBS II 8 US, 85 mm for FBS II 10 US, 100 mm for FBS II 12 US and 115 mm for FBS II 14 US).

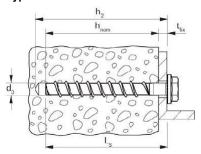


Wide washer for FBS II 10

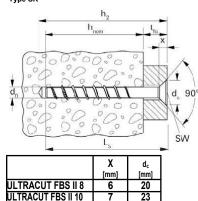
	Steel galvanized	Inner diameter	MID-EXTERIOR	Thickness s	Suitable for	Packaging
Product	Art. No	[mm]	[mm]	[mm]		[pz]
Washer for FBS II 10	520471	13,5	44	4	FBS II 10	50

INSTALLATION DATA - CONCRETE C20/25 - C50/60

Type US



Type SK



Concrete screw ULTRACUT FBS II			FBS II 8	FBS II 10	FBS II 12	FBS II 14
Hole diameter	0 ^b	[mm]	8	10	12	14
	hnom1	[mm]	50	55	60	65
Nominal depth of screwing	hnom2	[mm]		65	75	85
	hnom3	[mm]	65	85	100	115
Hole depth (through installation)	h2	[mm]	L _{S+10}	L _{S+10}	L _{S+10}	L _{S+15}
Hole diameter on object to be fixed	d1	[mm]	10,6 - 12	12,8 - 14	14,8 - 16	16,9 - 18
Max tightening torque for installation with concrete pulse screwdriver	[⊺] imp, max	[Nm]	600	650	650	650
Tightening wrench	SW		13	15	17	21
			T40 (SK and			
Footprint	Torx		US)	T50 (SK)		-

INSTALLATION DATA - MASONRY

Concrete screw ULTRACUT FBS II 8-10											
Support type	Brick (EN771-1)	Solid brick in silicate Of calcium (EN771- 2)	Aerated concrete autoclaved (EN771-4)								
with compression resistance (N/mm2)	>12	>12	>6	Depth of anchorage							
				h _{nom} (mm)							
	Tightening torque ^T inst (Nm)	Tightening torque T _{inst} (Nm)	Tightening torque T _{inst} (Nm)								
FBS II 8	10	15	5	65							
FBS II 10	10	15	10	85							

INSTALLATION DATA - TEMPORARY FIXINGS4)

Hole diameter d0/screw diameter	[mm]		8		10		12			14		
Nominal anchor depth [hnom]	[mm]	50	65	55	65	85	60	75	100	65	85	115
Permissible loads Nperm3) ^{for cracked and non-cracked concrete}												
Concrete strength fck,cube 10 N/mm²	[kN]	1,9	3,6	2,2	2,9	5,8	2,8	4,0	7,6	2,3	3,6	8,9
Concrete strength fck,cube 15 N/mm²	[kN]	2,3	4,4	2,7	3,5	7,1	3,4	4,9	9,3	2,8	4,4	10,8
Concrete strength fck, cube 20 N/mm²	[kN]	2,6	5,1	3,1	4,1	8,1	3,9	5,6	10,8	3,2	5,0	12,6
Concrete strength fck,cube 25 N/mm²	[kN]	2,9	5,6	3,5	4,5	9,1	4,4	6,1	12,0	3,6	5,6	14,0
Minimum thickness of concrete support	[mm]	100	150	105	130	205	120	150	240	115	150	255
Minimum wheelbase 2 ₎	[mm]	200	300	310	260	410	240	300	180	230	300	510
Distance from the minimum edge in carico2 direction)	[mm]	65	100	70	85	135	80	100	160	75	100	170
Distance from the minimum orthogonal edge to the carico2)	[mm]	100	150	105	130	205	120	150	240	115	150	255
Clamping torque with Timp pulse screwdriver, max	[Nm]	400	400	400	400	650	400	400	650	400	400	650
Torque with torque wrench Tmax	[Nm]	45	65	65	65	100	75	75	150	75	75	150

 $_{1)}$ The partial safety factor for $\gamma L=$ 1,4 has been considered.

 $_{\rm 2)}$ Minimum wheelbase and edge distance for single anchors.

 $_{\rm 3)}$ Valid for pulling actions, cutting actions and oblique actions under any angle. Exception: forces acting perpendicular to the axis of anti-tipping struts.

⁴⁾ For example, anti-tipping struts, fall arresters and scaffolding.



LOADS

Concrete screw with flanged hexagonal head FBS II US

Permissible lo	Permissible loads for a single, non-cracked normal concrete anchor (compressed zone) with resistance class C20/25 (~B25)1) 2) 3)												
Туре	Material of the element fastening	Thickness min. support	Depth of screwing	Couple of tightening	Laden admissible traction	Laden admissible shear	Distance from the edge Wheelbarequest (with a border) for require			Wheelbase min.	Distance from min board.		
	Steel galvanized						Action of traction	Action of cut max.	Max load.				
		h min	h ef	6) T _{inst}	7) N _{amm}	7) V _{amm}	max.	С	S ¤	8) s _{min}	8) c _{min}		
		[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	[mm]	[mm]	[mm]		
FBS II 8	gvz	100	50 65	600	5,9 8,8	5,9 9,0	60 80	100	120	35	35		
		100	55		6,6	6,6	65	105	130				
FBS II 10	gvz	130 140	65 85	650	8,5 13,1	14,0 16,6	80 105	210 235	155 205	40	40		
		110	60		7,5	15,1	70	245	145				
FBS II 12	gvz	130	75	650	10,9	15,2	90	220	180	50	50		
	ŭ	150	100		17,1	20,3	125	270	245				
		130	65		8,3	16,6	75	245	150				
FBS II 14	gvz	140	85	650	12,8	22,1	100	310	205	60	60		
		180	116		21,0	29,4	140	355	280				

- The European Technical Assessment ETA-15/0352.9 must be consulted for the design)

 1) In the calculation of the permissible load, partial safety factors for the strength of the materials according to ETA-15/0352 and a partial safety coefficient for the load actions of YL = 1,4 were considered.
- 2) For concrete strength classes up to C50/60 higher permissible load values can be obtained.
- 3)Roto-percussion, roto-percussion with hollow tip or with core drilling. For more details on drilling methods see ETA-15/0352.
 4)Anchor depth less than 40 mm is only permitted for multiple non-structural applications.
- 5) Drilling with no core drilling.
- 6) Maximum permissible tightening torque for installation with any tangential pulse screwdriver.
- 7) For combinations of traction actions, cutting actions, bending moments such as distance from the edge and wheelbases (anchor group) see ETA-15/0352.

 2) Minimum wheelbases and edge distances can only be used by reducing the permissible load.

 3) The load values refer to the European Technical Assessment ETA-15/0352, with release date 05/10/2020. Load determination according to TR055/ETA calculation method for mechanical anchors (for static and quasi-static loads).

Downia cible le	ada fan a almula		of a a l a a l	ad assessed (4s	4	-1-1	C00/05 / D05\			Minimum w	heelbase only			
Permissible id	Permissible loads for a single anchor made of normal cracked concrete (taut zone) with resistance class C20/25 (~B25)(12/3)7)													
Туре	Material of the element fastening	Thickness min. support	Depth of anchoring effective	Couple of tightening	Laden admissible traction	Laden admissible shear		om the edge a a border) for	Wheelbase required	Wheelbase min.	Distance from min board.			
	Steel						Action of traction	Action of	Max load.					
	galvanized						max.	cut max.						
		h min	h ef	6) T _{inst}	7) N _{amm}	7) V _{amm}	С	С	S cr	8) s _{min}	8)			
		[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	[mm]	[mm]	[mm]			
		100	50		2,9	4,1	35	95	120					
FBS II 8	gvz	120	65	600	5,7	9,0	75	200	160	35	35			
		100	55		4,3	4,6	60	105	130					
FBS II 10	gvz	130	65	650	5,7	11,9	75	255	155	40	40			
		140	85		9,2	16,6	105	340	205					
		110	60	·	5,3	10,6	70	240	145					

FBS II 12	gvz	130	75	650	7,6	15,2	90	320	180	50	50
		150	100		12,0	20,3	125	395	245		
		130	65		5,8	11,6	75	245	150		
FBS II 14	gvz	140	85	650	9,0	18,0	100	360	205	60	60
		180	116		14,7	29,4	140	520	280		

The European Technical Assessment ETA-15/0352.9 must be consulted for the design

- η In the calculation of the permissible load, partial safety factors for the strength of the materials according to ETA-15/0352 and a partial safety coefficient for the load actions of γL = 1,4 were considered.
- 2) For concrete strength classes up to C50/60 higher permissible load values can be obtained.
- 3)Roto-percussion, roto-percussion with hollow tip or with core drilling. For more details on drilling methods see ETA-15/0352.
- 4) Anchor depth less than 40 mm is only permitted for multiple non-structural applications.
- 5) Drilling with no core drilling.
- 6) Maximum permissible tightening torque for installation with any tangential pulse screwdriver.
- η For combinations of traction actions, cutting actions, bending moments such as distance from the edge and wheelbases (anchor group) see ETA-15/0352.
- 8) Minimum wheelbases and edge distances can only be used by reducing the permissible load.

 9) The load values refer to the European Technical Assessment ETA-15/0352, with release date 05/10/2020. Load determination according to TR055/ETA calculation method for mechanical anchors (for static and quasi-static loads).
- 10) Reinforcement reinforcement in concrete is required to prevent cracking. The width of the cracks should be limited to wk ~ 0.3 mm.



7

Concrete screw with flat countersunk head FBS II SK

Galvanized steel

Dameta ellete te				t			-1 000/05 /	DOE)		Minimum wh	neelbase only		
Permissible id	ermissible loads for a single, non-cracked normal concrete anchor (compressed zone) with resistance class C20/25 (~B25)1) 2) 3)												
	Material	Thickness			Laden	Laden							
			Depth of	Couple of			Distance from	om the edge	Wheelbase	Wheelbase	Distance from		
Type	of the element	min.	screwing	tightening	admissible	admissible	request (with	a border) for	required	min.	min board.		
	fastening	support			traction	shear							
							Action of						
	Steel							Action of					
							traction		Max load.				
	galvanized							cut max.					
							max.						
				6)	7)	7)				8)	8)		
		h min	h ef	T _{inst}	N _{amm}	V _{amm}	С	С	S cr	s min	c _{min}		
		[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	[mm]	[mm]	[mm]		
FBS II 8x50		100	50	600	5,9	5,9	60	100	120	35	35		
	gvz												
FBS II 8x65	·	120	65	600	8,8	9,0	80	135	160	35	35		
FBS II 10x55		100	55	650	6,6	6,6	65	105	130	40	40		
FBS II 10x65	gvz	120	65	650	8,5	14,0	80	215	155	40	40		
FBS II 10x85		140	85	650	13,1	16,6	105	235	205	40	40		

The European Technical Assessment ETA-15/0352.9 must be consulted for the design

- 1) In the calculation of the permissible load, partial safety factors for the strength of the materials according to ETA-15/0352 and a partial safety coefficient for the load actions of γL = 1,4 were considered.
- 2) For concrete strength classes up to C50/60 higher permissible load values can be obtained.
- 3) Roto-percussion, roto-percussion with hollow tip or with core drilling. For more details on drilling methods see ETA-15/0352.
- 4) Anchor depth less than 40 mm is only permitted for multiple non-structural applications.
- 5) Drilling with no core drilling.
- 6) Maximum permissible tightening torque for installation with any tangential pulse screwdriver.
- η For combinations of traction actions, cutting actions, bending moments such as distance from the edge and wheelbases (anchor group) see ETA-15/0352.
- 8) Minimum wheelbases and edge distances can only be used by reducing the permissible load.
 9) The load values refer to the European Technical Assessment ETA-15/0352, with release date 05/10/2020. Load determination according to TR055
- tition according to TR055/ETA calculation method for mechanical anchors (for static and quasi-static loads).

	Demoissible Loads for a simple context in named availed context (fortuna) with resistance along CON(07 (DOF)												
Permissible Id	Permissible loads for a single anchor in normal cracked concrete (taut zone) with resistance class C20/25 (~B25)												
Туре	Material of the element fastening	Thickness min. support	Depth of screwing	Couple of tightening	Laden admissible traction	Laden admissible shear	Distance from the edge Wheelbase request (with a border) for required			Wheelbase min.	Distance from min board.		
	Charl	·					Action of	Astion of					
	Steel						traction	Action of	Max load.				
	galvanized						max.	cut max.					
		h	h ef	6) T _{inst}	7) N amm	7) V	С	С	S a	8) s _{min}	8)		
		[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	[mm]	[mm]	[mm]		
FBS II 8x50		100	50	600	2,9	4,1	35	95	120	35	35		
	gvz												
FBS II 8x65		120	65	600	5,7	9,0	75	200	160	35	35		
FBS II 10x55		100	55	650	4,3	4,6	60	105	130	40	40		
FBS II 10x65	gvz	120	65	650	5,7	11,9	75	265	155	40	40		
FBS II 10x85		140	85	650	9,2	16,6	105	340	205	40	40		

The European Technical Assessment ETA-15/0352.9 must be consulted for the design)

- η In the calculation of the permissible load, partial safety factors for the strength of the materials according to ETA-15/0352 and a partial safety coefficient for the load actions of γL = 1,4 were considered.
- ₂₎For concrete strength classes up to C50/60 higher permissible load values can be obtained.
- 3) Roto-percussion, roto-percussion with hollow tip or with core drilling. For more details on drilling methods see ETA-15/0352.
- 4) Anchor depth less than 40 mm is only permitted for multiple non-structural applications.
- 5) Drilling with no core drilling.
- 6) Maximum permissible tightening torque for installation with any tangential pulse screwdriver.
- η For combinations of traction actions, cutting actions, bending moments such as distance from the edge and wheelbases (anchor group) see ETA-15/0352.
- ®) Minimum wheelbases and edge distances can only be used by reducing the permissible load.
- 9) The load values refer to the European Technical Assessment ETA-15/0352, with release date 05/10/2020. Load determination according to TR055/ETA calculation method for mechanical anchors (for static and quasi-static loads).
- $_{10}$ Reinforcement reinforcement in concrete is required to prevent cracking. The width of the cracks should be limited to wk ~ 0.3 mm.

